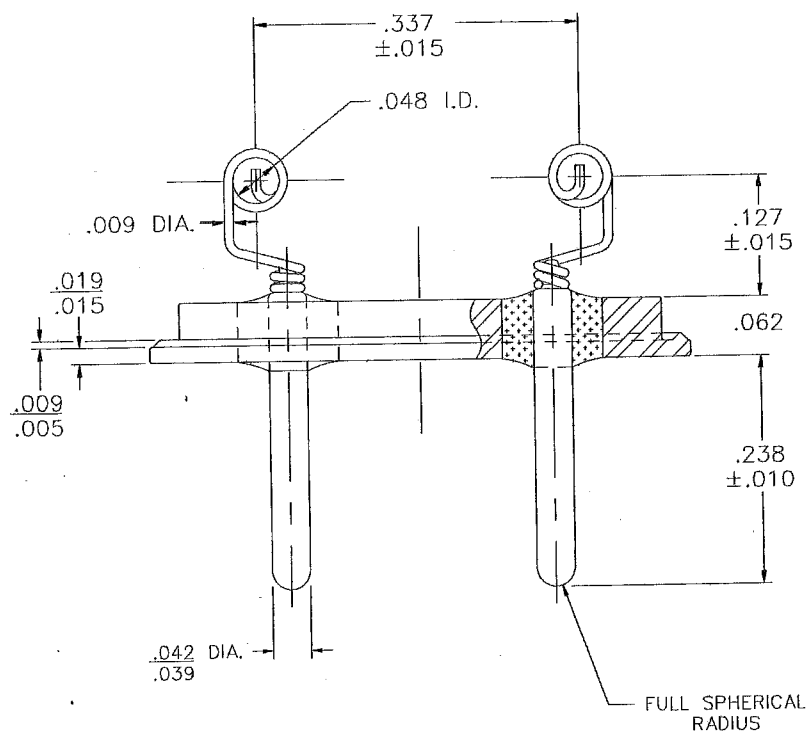
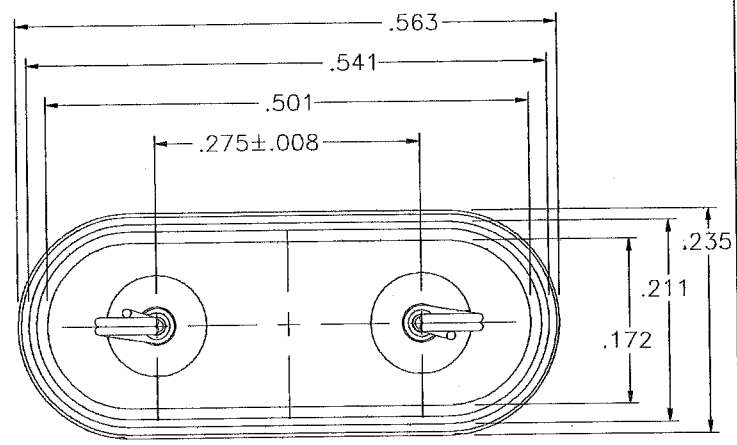


REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
A	UPDATE TO CAD	0010	E.T.W.	E.T.W.	04-02-04




**MATERIAL:**

- EYELET - 1010 C.R.S. OR EQUAL.
- GLASS - 9013 OR EQUAL.
- LEADS - ASTM F-30, 52 ALLOY.
- SPRING - DOUBLE TINNED MUSIC WIRE.
- SOLDER - PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.

**PLATING:**

1. ELECTROLESS NICKEL FINAL PLATE OF 100 MICROINCHES MINIMUM.
2. OPTIONAL SOLDER COAT ON LEADS ONLY PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.
3. OPTIONAL GOLD FLASH .99999 PURE 24 KARAT GOLD UP TO .A MAX. OF 8 MICROINCHES OVER THE ELECTROLESS NICKEL FINAL PLATE.

DRAWN BY: E.T.W. 04-02-04	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5		 1851 MERRIAM LANE KANSAS CITY, KS. 66106 TEL: 913-432-2487 FAX: 913-432-0570
				.X ±.005	.XXX ±.005	
CHECKED BY: E.T.W. 04-02-04	APP. SPECS	SUPERSEDES	NEXT ASSY	SCALE: 5:1	FINISH: UNLESS OTHERWISE SPECIFIED	PART NUMBER: RR-141-NDP-9060
				APPROVED BY:		FILE: RA00007
TITLE: HC-32/U INTERMEDIATE RESISTANCE WELD TYPE PLUG IN W/ SPRING MOUNT						A